

of International Conference on Green Technology 3456

3", 2014, Semarang, Indonesia

LIST OF ARTICLES II

Cade No.	Authors	Title	Page
CCT144001	Yousef Alhaggass	The Impact of Physical Environment on Training Effectiveness of Physics Teachers in Saudi Arabia	II-1 – II-4
0007144.002	Suharto	Factors Affecting Management Performance of Industry Based Vocational Education Study at POLINES, ATMI, Polman Bandung, Polman Ceper and Academy of Pika	Ш-5 Ш-9
CUT14A003	Sunyoto, M. Khumaedi and Agus Suharmanto	Industrial Practical Training Model in Vocational School to Prepare Students Becoming a Technopreneur	II-10 – II-13
CET14A004	Suyitno	Making Learning Audio-Visual Media for Materials Automotive Power Train Systems	∏-14 – ∏-16
CONTI-48001	Indri Yaningsih and Tri Istanto	Experimental Investigation of A Solar Desalination Unit Based Heat Pump With Humidification and Dehumidification	_ II-17 − II-21
CCCT14B002	Suryanto, Suharto, VS Tri Priyo, Sarana, Iwan Hermawan and Agus Suwondo	Innovation of Making of the Batik Stamp Stand for Development of National Batik	II-22 – II-25
4B003	Muhammad Khumaedi, Wirawan Sumbodo and Kriswanto	Finite Elements Analysis of The Electric Car Chassis Design	II-26 – II-29
1000T14B004	Ismail, Samsul Kamal, Purnomo, Sarjiya and Ahmad Al Anshary	Design and Experiment of Open Circuit Low Speed Wind Tunnel	II-30 – II-33
ICIET14B005	Rusiyanto, Wirawan Sumbodo and Kriswanto	The Making of System Database User Friendly on Small And Medium Industry (SMI) of Automotive In Central Java	11-34 – 11-37

Generational Conference on Green Technology
3456
347, 2014, Semarang, Indonesia

Cade No.	Authors	Title	Page
Iwan Hermawan, VS Tripriyo, Suharnomo and Samuel Beta . Knowledge M Rooted in Inf and Cultural Synergy to D Industry Con		Knowledge Management Capability Rooted in Information Technology and Cultural Heritage Environment Synergy to Develop National Creative Industry Competitiveness	II-38 – II-42
CET14C002	Anis Kurniawati and Feddy Setio Pribadi	Pattern Mapping Study Relationship With Apriori Algoritm – Case Study SPMU UNNES	II-43 – II-47
ET14C003	Henning Titi Ciptaningtyas, Erina Letivina Anggraini and Dimas Yudha Putranto	Securing Transmission of General Election's Result via Mobile Application using Rijndael Encryption	II-48 – II-52
000140004	Subiyanto, Azah Mohamed and Mahammad Abdul Hannan	Maximum Power Point Tracking Controller for PV Application (Trends and Challenges)	П-53 — П-60
CET14C005	Mohammad Hafidz	Development of Renewable Hybrid Electric Power System Based on Smart Microgrid for Remote Area	II-61 – II-64
001140006	Ulfah Mediaty Arief, Saptariana and Agus Suryanto	Characteristic Design of Tray Dryer for Celery With Temperature Variation Versus Air Velocity	II-65 – II-68
CGFT14C007	Agus Siswanto, Safrizal and Erfan Subiyanta	The Voltage Stability of Distribution System using the Distribution Generation Biomass Power Plant	∐-69 – ∏-74
DET 4D001	Bambang Istijono and Abdul Hakam	Take Advantage of Wasteful Batang Hari Irrigation for Electricity Services Improvement	II-75 – II-77
DGT14D002	Yuliarti Kusumawardaningsih and Endah Kanti Pangestuti	Green Concrete Technology	11-78 – 11-81

Section of International Conference on Green Technology
2355–3456
2014, Semarang, Indonesia

Cade No.	Authors	Title	Page
1007114D003	Teguh Prihanto	Green Campus Evaluation Tool (GCET) as a Performance Standard for Campus Buildings and Environments (Based on the Concept of Development of Green Conservation	Ш-82 — Ш-87
		in UNNES)	
CET14D004	Edi Widodo, Iswanto and Sudarmono Rizki Yulianto	Optimization of Temperature Nickel Chrome Coating to Get Best Quality of Hardness and Thickness of Steel ST 40	Ш-88 — Ш-90
CGT14D005	Sebrian Mirdeklis Beselly Putra, Keisuke Murakami and Alwafi Pujiraharjo	Numerical Simulation of Morphological Change in Lamong Bay, Indonesia	П-91 – П-95
IDGT14D006	Satriana Fitri Mustika Sari, Agus Wiyono and Krisna Dwi Handayani	Spatial Planning of Railway Line using GIS (Case Study : Tulangan Sidoarjo – Gunung Gangsir Pasuruan Jawa Timur)	Ш-96 — Ш-98
DGT14D007	Bambang Haryadi and Alfa Narendra	Development of Performance Analysis Method of Unsignalise T-Intersection	П-99 — П-103
EGT14D008	Nurhayati Aritonang	Impact Analysis of Seasonal Flooding Occurring in Balong Sari Tama intersection area of West Surabaya	П-104 — П-106
IDGT14D009	Bambang Haryadi and Alfa Narendra	Model Development of Toll Road Traffic Safety	Ш-107 — Ш-111
106714D010	Nur Aqilah and Muhammad Mukhlisin	Early Detection Techniques for Basal Stem Rot (BSR) Disease of Oil Palms: A Review	II-112 – II-114
KOGT14E001	Hari Minantyo, Michael Ricky Sondak and Prasetyon Sepsi	Innovative Creation of Taro Flour as Spice Flour and Organoleptic Test and Its Product	II-115 – II-117

Conference on Green Technology 100 THE 1050 2014, Semarang, Indonesia Title Page Case No. Authors II-118 - II-122 Women's Creativity and Fashion Sicilia Sawitri, Entrepreuner Products in Patemon Wulansari Gunungpati Central Java Prasetyaningtyas and Rina Rachmawati (Based on IBM 2014 in Patemon) II-123 - II-128 High Energy Biscuit for Children in Siti Fathonah, Rosidah Early Childhood and Sarwi II-129 - II-132 Creative Industries of Fashion Sri Endah Complement from Furniture Waste in Wahyuningsih, Muh the Study of the Aesthetics, Fakhrihun Na'am, Urip Conservation and Economic Wahyuningsih and Contribution Trisnani Widowati The Utilization of Modern Techniques II-133 - II-135 Ade Novi Nurul Ihsani in Making Bridal Paes of Princess Solo II-136 - II-139 Rama Oktavian, Technical Analysis and Feedstock Availability of Bio-butanol Production Rhezaldian Eka Dharmawan, Mahardika from Lindur Fruit (Bruguiera gymnorrhiza) as Gasoline Mixture in Rizki Fauii, Zuh Rohtul Aulia and Vivi Indonesia Nurhadianty II-140 - II-143 Isothermal Vapor Liquid Equilibrium Asalil Mustain, of Tert-Butanol + Glycerol at 318.15-Wirvawan Priharnanto, 328.15 K Muhammad Rum Pandu Nuswantara and Gede Wibawa II-144 - II-147 Synthesis Biodiesel from Palm Oil Renita Manurung, Through Interesterification Using Melina Widyawati and Imobilized Lipase Enzym as Catalyst **Ricky** Afrianto (The Effect of Amount of Biocatalyst, Mole Ratio of Reactan, Temperature to Yield) II-148 - II-151 The Effect of pH and Nutrient on Rr. Dewi Artanti Putri Biogas Production from Vinasse of and Ayu Dewi PT. Madubaru, Jogjakarta Prameswari

mational	Conference	on	Green	Technol	logy
----------	------------	----	-------	---------	------

2014, Semarang, Indonesia

Se.	Authors	Title	Page
487015	Triwibowo, B., Falih, G.H. and Mutia, A.S.	Water Hyacinth Activated Carbon as Absorbent for COD/BOD Level Reduced in Vinasse	II-152 – II-154
LENIE	Indah Hartati, Indah Riwayati and Endah Subekti	Solvent Selection for Microwave Assisted Extraction of Watermelon Rind Pectin	II-155 – II-158
49907	Megawati, W. B. Sediawan, H. Sulistyo, M. Hidayat and R. A. Jannah	Dilute-acid Hydrolysis of Rice-Husk at Various Temperatures for Bio- ethanol Production (Reaction Kinetics and Mass Transfer Coefficient)	ІІ-159 — ІІ-162
49908	Alwani Hamad, M. Gigih Panji Mahardika and Dwi Hartanti	Comparative of Clove (Syzigium Aromaticum) Oil Obtained from Solvent Extractionand Steam Distillation by Gas Chromatography – Mass Spectroscopy	II-163 – II-166
45109	Andang Widjaja	Lips Channel with Studs as Reinforcement of Concrete Beam	II-167 – II-173
4Find	Rifqi Brilyant Arief	Model of Pontoon by Bamboo Material for Subtituting Land Fill Embankment	II-174 – II-178
48111	Nurmi Frida Dorintan B. P.	Study of Student Characteristics Evaluated from Integrated Environmental Education in Science Subjects Elementary School in East Java	II-179 – II-182

Model of Pontoon by Bamboo Material for Subtituting Land Fill Embankment

Rifqi Brilyant Arief¹

Department of Civil and Environtment Engineering, Unissula¹ Rifqi.B.Arief@gmail.com¹

Abstract—This research was intended to find out new way of building foundation which was compatible to soft soil located around swamp or embankment area. This foundation had to have big bearing capacity, gives small settleent by using bamboo that it was affordable and easy to afford. The foundation had to be visible to work out by the bricklayer and did not need sophisticated technology such as heavy machinery that this could give benefit to low economy community living in the area. This research was specifically to find out proper combination between water and soil where its power was mobilized by the foundation, as this has been mobilized by using one of them whether the water (Pontoon Foundation) or the soil itself (Conventional Shallow Foundation). The use of pontoon by far had been limited to raw material (drum). While conventional foundation required, the original soil which would settle significantly because of embankment above it. The method used in the research adopted the use of full-scale testing 1:1 and was done physical test to know the strength with right combination to get distribution of bearing capacity between soil and water. This research was located in the soft clay which was still being used as an embankment located in **UNISSULA Semarang.**

Keywords— soft soil, embankment, pontoon

I. BACKGROUND OF THE STUDY

In the developing countries where the population has been increasing, Indonesia is one of them where the population growth reaches 1.75% per year. The population growth has brought impact to an area, without exception, the area located in the coast line. In Semarang, the coast line area, in general, is originally swamp, embankment and rice field which are then used as a settlement. What can be seen recently, before the building were established, the area was filled to raise the surface of the building. One of the negative impacts of the coverage was the massive need of landfill supply. Besides, the load of the embankment itself caused massive decrease as the original soil was soft clay and this gave a trouble to bearing capacity either when the shallow foundation or the deep foundation was used. The settlement was not uniform what made the building damaged. Therefore, the use of embankment should have been avoided. One way to avoid this in reclamation within the inundation area is by using pontoon foundation where the bearing capacity used water uplift. In some cases, the use of pontoon can be more expensive therefore research needs to be conducted related to the use of affordable materials to build pontoon foundation. This research was aimed at testing the use of pontoon foundation made of bamboo as substitute of land fill under the building.

II. LITERATURE REVIEW

A. Previous reserarch related to settlement

The main problem in setting up a building in this area was the low bearing capacity of soil, big settlement and the small of lateral resistance. The rate of settlement due to embankment of soil in North Semarang area was 1.4 cm until 7:23 per year [1]. While the settlement of land due to the two factors above in the end of 2013 was predicted to happen about 153 cm [2], 0,13 to 0,81 cm per month [3], 4 cm per year [4], and Notosiswoyo presented the calculation in Table 1[5]. The table shows that the more sliding to the coastline, the decrease caused by the surface load addition due to the land fill and more dominant building load. The research conducted by Marsudi in 2000 showed similar result. In the northern part of Semarang, this land fill was increasing due to the north ring road of the harbor. Therefore, the business people still had the preference to build office, house or warehouse in the area.

TABLE I THE CALCULATION OF LAND SUBSIDANCE [5]

Location	total 93 (cm)	at. 96 (cm)	t.u. 96 (cm)	total 96 (cm)	at. 2003 (cm)
Tanah Mas	56,1	41,6	45,7	87,3	54,0
Simpang Lima	25,7	16,5	15,3	31,8	22,5
PRPP	44,7	38,6	30,4	69,0	52,1
Tawang	49,7	36,5	34,1	70,6	43,4
Pengapon	42,7	35,2	27,3	62,5	41,0
Pelabuhan	76,2	45,4	54,1	99,5	57,0
Genuk	30,2	29,6	26,9	56,5	42,4
Tambaklorog	92,4	48,5	65,3	113,8	65,4
Bulu	15,7	11,8	11,1	22,9	16,5
Indraprasta	30,2	30,4	26,0	56,4	43,5
Jl. Pemuda	23,0	18,8	17,3	36,1	29,6
Krobokan	13,5	9,4	13,7	23,1	19,5
Kampung Peres	39,1	33,1	19,6	52,7	41,0
Marina	71,9	37,4	48,3	85,7	56,4

B. Negatif Impact of Land Fill in The Inundation Area

Based on the previous research, landfill and building establishment above have caused many negative impacts, among which are:

1. Excavation at quarry in the slopes of the mountain would cause the slopes become steep that this would potentially cause landslide [6].

2. In some quarry (mining areas) in the mountain, there was flood caused the change of rainwater run off, due to the lost of land layers that could save water and due to the cut off of ground seepage [7].

3. Former mining land, leaving parts and massive hard rock and no longer worth mining. This area may not be planted unless they got special treatment in the reclamation. [8]

4. The environmental problem caused by reclamation which was less computation could cause massive environmental damage. For example; reclaimed swamp originally as a natural polder used to accommodate runoff of flooding, due to being filled with the land what made it changed its function, and floodwaters would seek for other lower areas [9]. One of examples: When Reclamation of Pantai Indah Kapuk was completed, the problem arose, when the toll road Ir Sedyatmo (Airport Toll) was experiencing from flood, some said that this was because of the runoff from the area of Pantai Indah Kapuk.

C. Previous Research About Pontoon Foundation

To desain the pontoon foundation, it was necessary to recognize maximum load capacity which had to be handled. Each ponton had to be able to hold the load as much as water removed, however this load had to include the weight of the bridge itself. If the maximum load from the bridge had been passed one or more, the pontoon would be submerged and then would be sunk. The road on the pontoon had to be able to bear the load, and it had to be light enough. So this would not limit the bearing capacity (needham, Joseph, 1986)[10]. In Indonesia, floating foundation in general uses oil drum having outer diameter of 56 cm, inside diameter of 55.5 cm and the height of 88 cm; flanked by rafters with size of 5/7 cm. Those drums were instaled in the collapsed position which was in longitudinal direction of the road (Bina Marga, 2006)[10]. The kind of floating foundation could give bearing capacity in pale of 1 m square as much as 3 ton/m2, and was predicted to support the height of the landfill which was about the same as two-tier wooden beams. The landfill put on the floating foundation made of oil drum could, in fact, hold the load as much as 3.75 ton/m2, equivalent to the load of landfill which was as high as 2.00 m (Bina Marga, 2006)[10]. For permanent construction, this could be developed by using other materials with special design such as in the Figure 1.

III. RESEARCH METHOD

This research was aimed to introduce pontoon foundation with bamboo frame with the size of $2 \times 2 \times 2$ m³ like in Figure.2 that the cover was made of tarpaulin gutter [10]. Bamboo and tarpaulin were used due to being



Figure 1. Pontoon foundation with bridge decks

Pontoon foundation was modeled like in Figure.3 as a box having holes B inside. This load was given by filling the basin A on the pontoon. To make the wall and watertight bamboo floor, inside of it was given tarpaulin normally used for gutter.



Figure 2. Pontoon with bamboo materials modeled in this research[10]



Figure 3. Foundation Model that would be used for field investigation [10]

To facilitate measurement during the investigation, the wall made of pontoon box was given a size in every 10 cm like in the Figure 2. Pontoon model then was pondered to seek the weight of pontoon foundation itself. In weighing process using scale with a maximum capacity of 500 kg. Drowning for pontoon to the bottom of embarkment in the depth of h that would be done to get shear resistance between land and bottom of pontoon in order to make balance towards horizontal force to be more stable. Independent variable of this research is the ratio between bearing capacity of land and floating force that can be determined by setting the height of y in the water box (A) and z in the pontoon hole (B) like in the Figure 3. while the dependent variable was the water height around the embankment which was around 1.5 - 2m, type of load use was the static load using water and shear strength parameter of soil were take from the bottom of the embankment. Research location was located in the back pond of UNISSULA Semarang. To measure the shear strength of soil, test was done in the laboratorium of soil mechanic UNISSULA.

IV. ANALYSIS AND RESEARCH IMPLEMENTATION

A. Research Implementation

Shear strength parameters of the pond bottom is $c = 0.02775 \text{ kg/cm}^2$ and $\phi = 1.69428^\circ$. The weight of pontoon at each corner are 188 kg, 187 kg, 165 kg dan 163 kg. Empty weight of foundation was = 703 kg. After everything was ready then the pontoon was inserted into the swamp like in Figure 4.





Once pontoon in the swamp, pontoon will float. Soon after the pump was installed to the pump like Figure 5.



Figure 5. All instrument was installed to the pontoon [10]

To give stability to the pontoon, water was inserted into the pontoon hole (space B) using pump like Figure 6.



Figure 6. The sinking process of pontoon [10]

After the pontoon was little bit sunk and stable, the load was done by putting water in the upper box (space A) by using pump like Figure 7. After the bottom of pontoon reached the bottom of swamp, then the pontoon became stable, floating force was mobilized by reducing the water height in the pontoon holes (space B). In this research measurement of every water load variation, water volume variation in the pontoon hole is presented by the water height in the upper box (space A), the water height in the lower hole (space B).



Figure 8. The Loading process of pontoon[10]

The fact said that, the pontoon was stable enough if the height of pontoon submerged of 170 cm (the pontoon reached the bottom of the embankment).

B. Data Analysis

Bearing capacity of pontoon foundation could be calculated by Terzaghi formula for square foundation

$$u_u = 1,3 \text{ cN}_c + q(N_q - 1) + 0,5 \gamma BN\gamma$$
 (1)

Where qu = net ultimate bearing capacity Based on the shear strength parameters from laboratory, friction angle of the soil is very small. So it is not problem to assume friction angle of the soil is zero. Because of shear strength soil below the pontoon was in the undrained condition, so its shear strength is defined by s_u . Since the fiction angle under undrained condition is zero, The

Mohr-Coulomb strength formula $s = c + \sigma' \tan \phi$, reduces $s_u = c_u$. So the calculation of bearing capacity of pontoon by the soil below is qu = 1.3 X 5,14 X c, where c =cohesion of swamp bottom. Therefore, it was obtained qu = 1.3 X 5.14 X 0.02775 = 0.187 kg/cm2. The data obtained from the field on the stability of pontoon foundation were then analyzed. The load given to the pontoon foundation was the sum from the weigh of the pontoon foundation itself, the weigh of water placed on the upper box and the weigh of water which was inserted in the pontoon holes. While uplift force was obtained from the pontoon height sunk by the water. The total force working upward was the floating force from the pontoon added bearing capacity of the soil below foundation. The calculation is described in Table 2, Table 3, and Table 4.

TABLE 2. COMPARISON BETWEEN ELEVATION AND FORCE[10]

Elevation	Elevation (cm)		Force (ton)		
Pontoon	Load	weight (t)	Ponton	Basin	uplift
155	45	0,70	6,20	1,98	8,23
143	55	0,70	5,72	2,43	8,23
132	65	0,70	5,28	2,87	8,23
123	75	0,70	4,92	3,31	8,23
114	85	0,70	4,56	3,75	8,23
101	95	0,70	4,04	4,19	8,23
95	105	0,70	3,80	4,63	8,23
81	115	0,70	3,24	5,07	8,23
70	125	0,70	2,80	5,51	8,23
59	135	0,70	2,36	5,95	8,23
48	145	0,70	1,92	6,39	8,23
31	155	0,70	1,24	6,84	8,23
21	162	0,70	0,84	7,14	8,23
10	180	0,70	0,40	7,94	8,23

TABLE 3. COMPARISON BETWEEN ELEVATION, UP LIFT AND DOWN FORCE[10]

Elevation (cm)			Uplift	Down
pontoon	load	outside	(t)	force (t)
155	45	170	8,89	8,23
143	55	170	8,85	8,23
132	65	170	8,85	8,23
123	75	170	8,93	8,23
114	85	170	9,01	8,23
101	95	170	8,93	8,23
95	105	170	9,13	8,23
81	115	170	9,01	8,23
70	125	170	9,02	8,23
59	135	170	9,02	8,23
48	145	170	9,02	8,23
31	155	170	8,78	8,23
21	162	170	8,69	8,23
10	180	170	9,04	8,23

TABLE 4. COMPARISON BETWEEN ELEVATION, AND SOIL STRESS [10]

Elevation (cm)			Balance	Soil
pontoon	load	outside	(t/m2)	stress (t/m2)
155	45	170	-0,66	0,14
143	55	170	-0,62	0,13
132	65	170	-0,62	0,13
123	75	170	-0,70	0,15
114	85	170	-0,78	0,16
101	95	170	-0,70	0,15
95	105	170	-0,91	0,19
81	115	170	-0,79	0,16
70	125	170	-0,79	0,16
59	135	170	-0,79	0,16
48	145	170	-0,79	0,16
31	155	170	-0,55	0,11
21	162	170	-0,46	0,09
10	180	170	-0,81	0,17

From the result of investigation, it was found that the best stability happened when the water height in the pontoon hole = 155 cm, in the load box which was 40 cm in height and the height of pontoon submerged = 170 cm. this was because the focus of the pontoon model laid in the lowest part. The maximum force which could be handled by the pontoon was the weigh in the pontoon box which was 7.94 ton. Shortly that per m2 of pontoon foundation could handle the load as much as = 7.94 ton/ $(2.2 \times 2.2) = 1.638$ ton. In the Table 4. it was found that the adding of maximum intensity toward the land which was only 0.19 t/m2. The addition of very low intensity would only cause insignificant land decrease. From the field investigation, it was found that $\gamma = 1.56$ t/m3, c_c = $0,501 - 0,554, e^0 = 1,754 - 1,923$. The depth of the investigated land was found to be aroound 10 m. By using terzaghi consolidation formula, it was found that there was settlement of consolidation as much as 0.012 m.

C. The Benefit Of Using Pontoon Compared To The Building Constructed By Filling The Land As Embankment

By far, what could be done in setting up building in the location formerly used as a swamp, the location had to be filled with land prior of use and then it was continued by establishing building. The time interval between the landfill and the construction on it is usually not less than 1 year. And of course That the land was still suffering from consolidation from the load of the landfill. Therefore, the settlement did not only happen due to the building but also due to the landfill. Normally, the height of landfill given, minimum was as big as 1 m above ground water level. Parameter of soil used in this calculation were $\gamma =$ 1.56 t/m3, c_c = 0,501 - 0,554, e⁰ = 1,754 - 1,923.. The depth of the soil was calculated to the depth of 14 m. Result of this calculation, the settlement was as big as 0.85 m. The elevation surface of land as bid as 1 m from

the water surface of the embankment would give land subsidence of 0,84 m.

V. CONCLUSION AND SUGGESTION

Conclusion

This Pontoon foundation this model is promising to be used for substituting the land fill as this will not cause addition of effective intensity caused settlement.

Suggestion

It is suggested that further research need to be conducted related to pontoon foundation by using bamboo frame. The hydraulics analysis of floating material is suggested to be conducted in order to give more horizontal stability of the pontoon.

References

- [1] Departement of Environmental Geology, "unkown", Bandung, 1996.
- [2] Marsudi, Analisys on Land Subsidance, Thesis, Institut Teknologi Bandung, Bandung, 2000.
- [3] Muhrozi, "unkown", Semarang 1996.
- [4] Soedarsono, Landsubsidance in Semarang, Thesis, University of Gajah Mada, 1997.
- [5] Notosiswoyo et. al., Perhitungan Penurunan Tanah Model 1-Dimensi di Daerah Semarang Tahun 1984-2003, 2001
- [6] Dewanta, Dion Kusuma, Widadiyo, and Multazam, Evaluasi Dan Alternatif Penanganan Kelongsoran Tanah Di Sigar Bencah Tembalang, Undergraduate thesis, Departement of Civil Engineering, University Diponegoro, Semarang 2006.
- [7] Jamulya et. al., Penyusunan Data dan Peta Kerusakan Lahan Bekas Penambangan di eks Karesidenan Surakarta Jawa Tengah, Proceeding, University of Gajah Mada, Yogyakarta, 2002.
- [8] Syekhfani, Peruntukan Lahan Wilayah Pertambangan Bahan Galian Golongan C, Presented in Workshop BAPEDALDA East Java, Malang, 1993
- [9] Ni'am M. F, Pro-kontra Reklamasi di Semarang, Cempaka, 46th Edition June 29 – 5 July 2004, Semarang.
- [10] Arief R. B, Final Report : Analisys of Pontoon Foundation For Soft Soil in Swamp with Bamboo Material, LPP UNISSULA, Semarang, 2008.